

Reference Report: **Multi-Energy-Dozer**



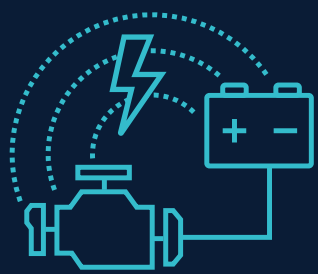
Key facts

- 19t total weigh
- Transition from pure diesel to electric
- Change with minimized impact
- Greatly reduced energy consumption
- Electro-mechanical traction + electro-hydraulic functions

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/ The Challenge

To create a multi-energy dozer with electrified drivetrains and 3 solutions for energy supply



Pure battery

Pure battery for special working conditions like inner city work



Diesel-electric

Diesel-electric serial-hybrid as fast solution with around 30% fuel savings



Hydrogen

Hydrogen version for future

New energy solution with minimized impact to the whole structure of the dozer.

/ The Project

Multi-energy-solution

A 19-ton dozer was changed from a pure diesel-hydraulic machine to a multi-energy-solution as a fully modular machine with 3 models:

- A.S.A.P.: Pure battery version for example for inner city application
- Serial hybrid, with downsized combustion engines, for Diesel, LNG or later hydrogen
- Future-ready: Serial hybrid, based on fuel cells

Project analysis

The project analysis together with customer and according to typical fields of application generated following conclusions:

- To reduce energy consumption, the chain drives were shifted from hydraulic motors to an electromechanical solution.
- The remaining hydraulic functions could be optimized to the working functions ... no hydraulic propulsion drives required.
- Analysis of the expected power demands leads us to a greatly downsized combustion engine for the serial hybrid solution.

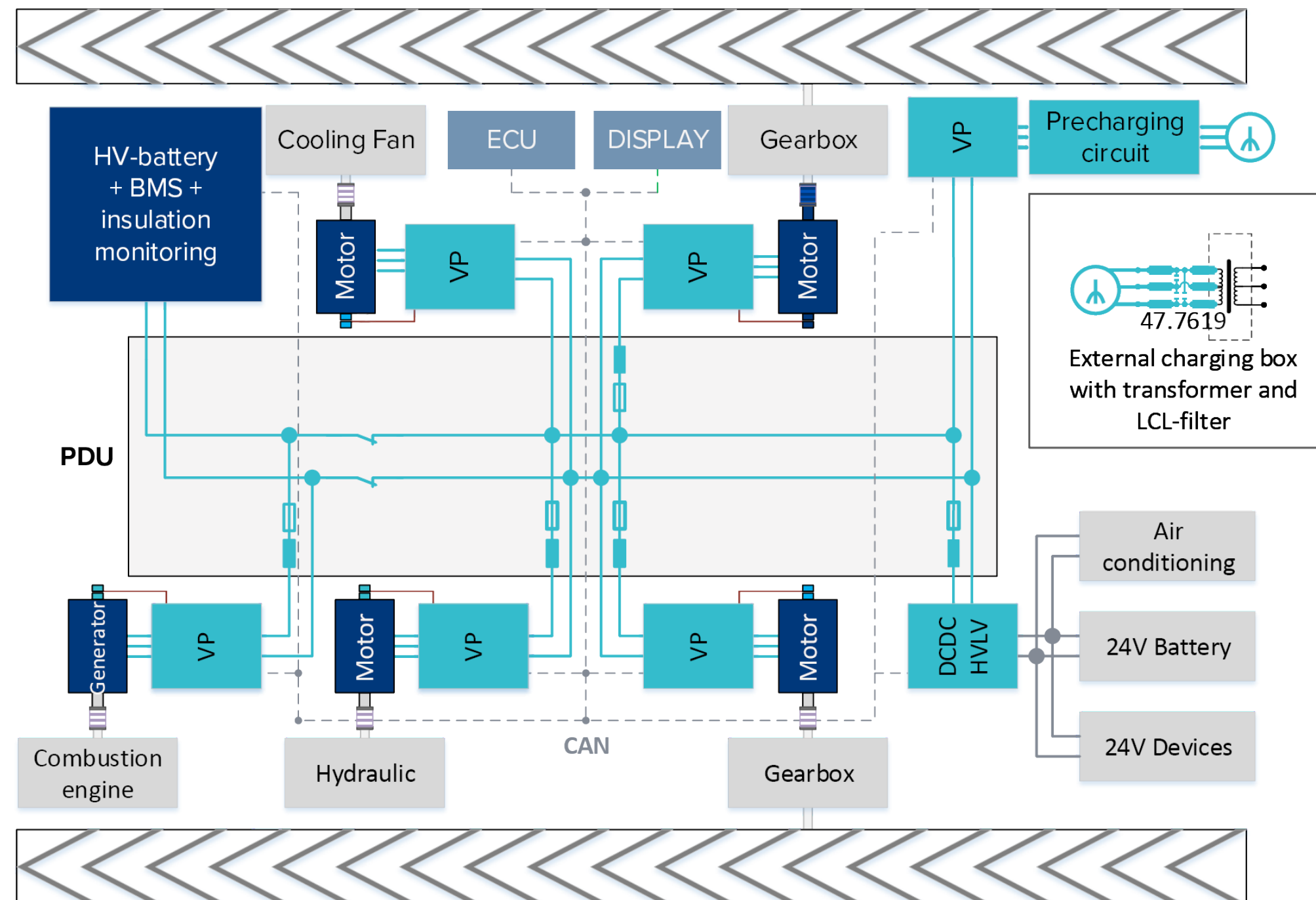
/ The Solution

Electro-mechanical propulsion



All high voltage components were delivered by ARADDEX:

- All HV components
- Including PDU
- HVLV-DC/DC for 24V
- HV dimensioning
- Cooling dimensioning
- Modular concept for battery, combustion engine, fuel cell...

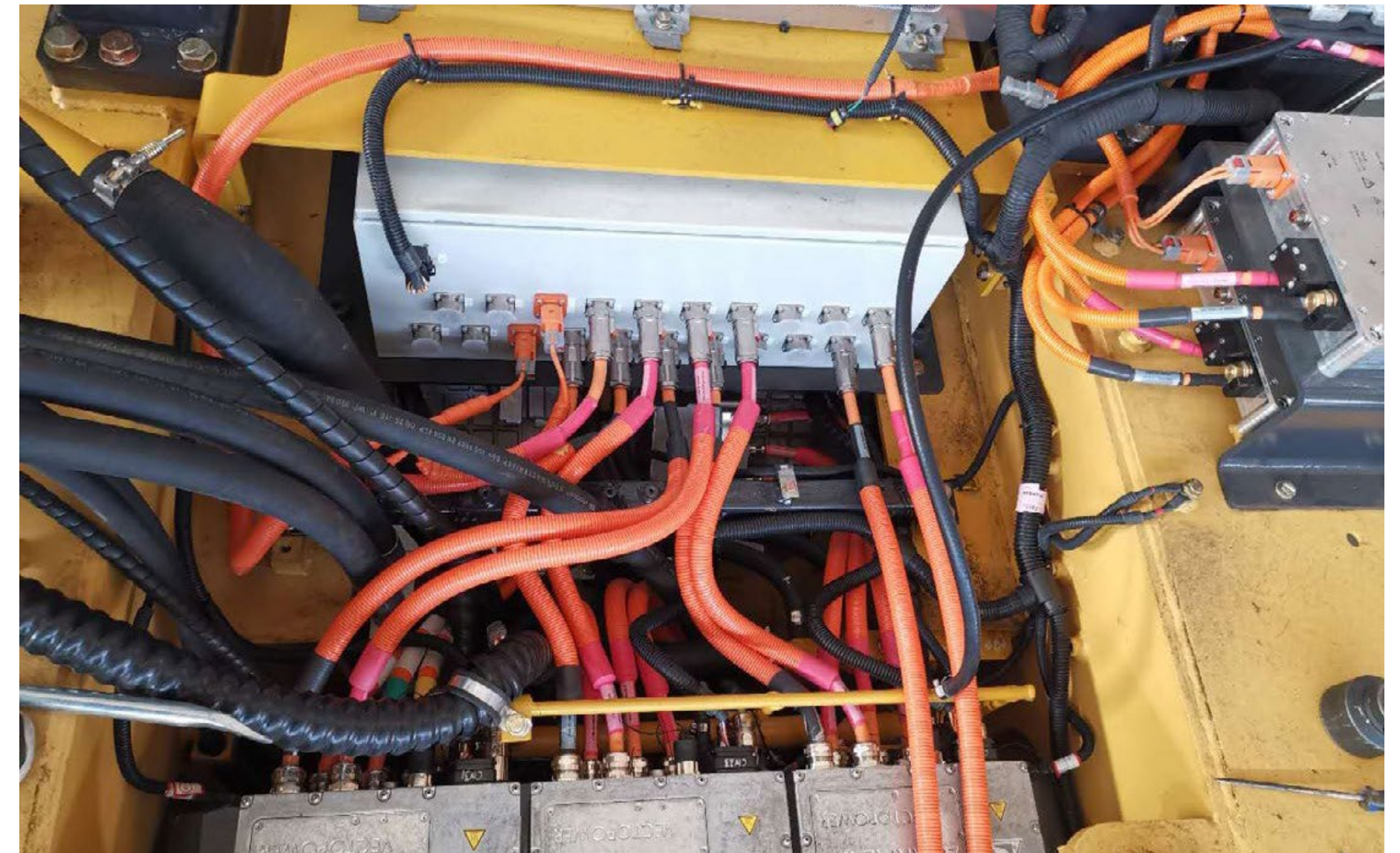


/ The Solution

Building a “duplicate” machine



→ Electric chain drives without changing the existing gearboxes!



→ Tailored PDU with HV wiring and VECTOPOWER inverters

/ The Solution

Digital commissioning under pandemic rules



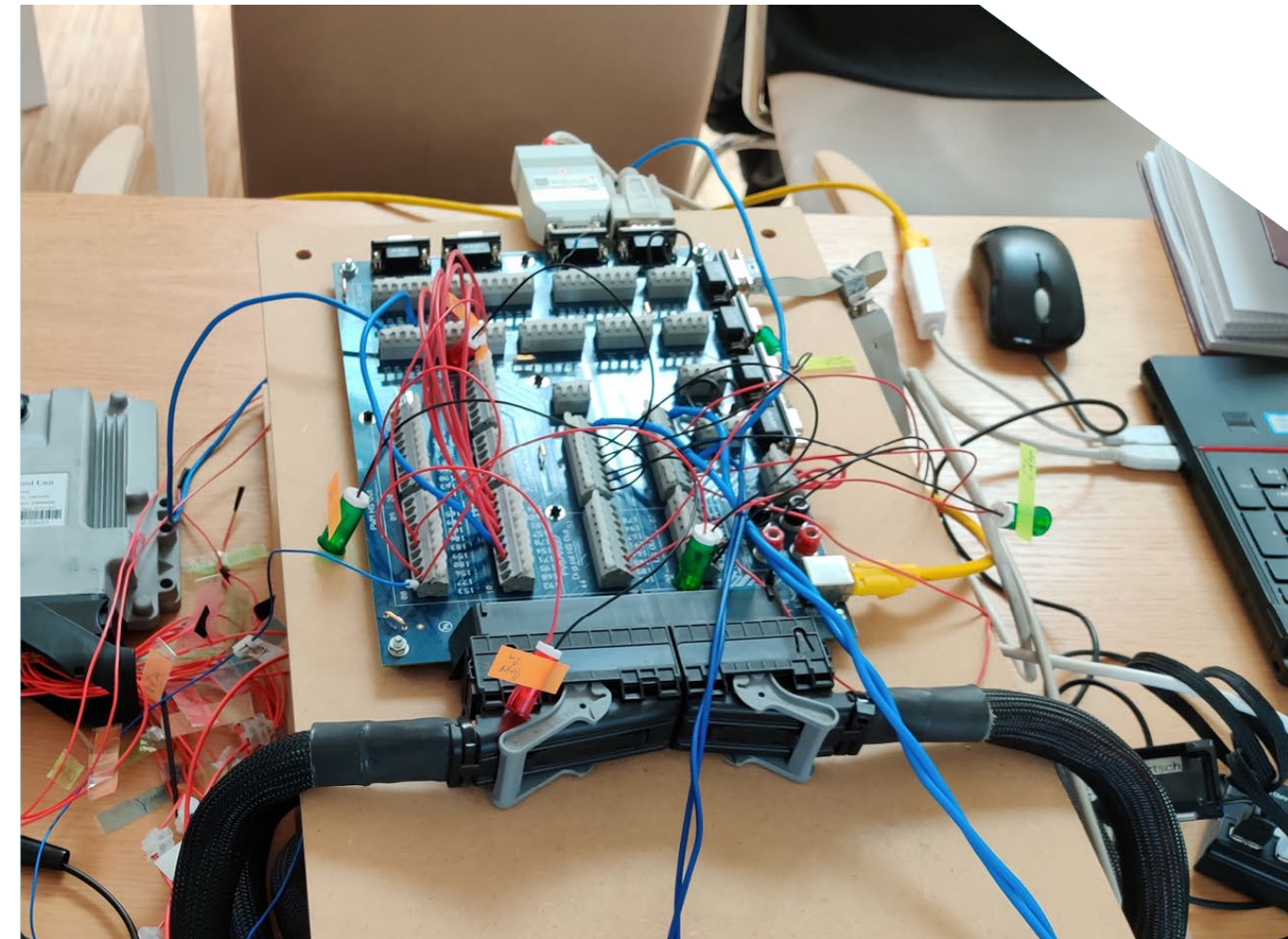
We decided on a hybrid commissioning:

- One VECTOPOWER-trained engineer from WEICHAI New Energy at Jining
- 3 engineers in Lorch
- With "duplicated" hardware in Lorch
- By Using all our software-tools of diagnostic, analysis and commissioning

/ The Solution

Building a “duplicate” machine

We built a scaled down "duplicate" of the system, working with 48V and the actual components such as inverters, ECU, wiring-harness, etc.



/ The Result

Successful commissioning over distance



After 3 weeks of intensive work the dozer moved for the first time.

- For the following weeks we kept our machine-"duplicate" at ARADEX to support our customer with maximum efficiency.
- In this way, we were able to successfully realize the complete commissioning over the distance.
- ARADEX now generally offers all kind of commissioning support: on-site, fully digital, hybrid.... Depending on application and customer's demands

/ Challenge us

Review of your application




Challenge us with your application, your demands and your ideas!

- + Our engineers can work out or support the project planning for your application.
- + You receive the result as an electronic document: cornerstones of your project regarding electrification or hybridization including dimensioning done by our experienced project engineers.
- + Contact our sales team for more information.

Thanks for your attention!

**Optimized usability
and performance
for the best e-mobility**



-  Ziegelwaldstr. 3, D-73547 Lorch, Germany
-  Sales@aradex.com | Vertrieb@aradex.com
-  +49 / (0)7172 / 9181-0